INTEGRATED AXIS MOTION CONTROL FOR BRUSHLESS SERVOMOTORS AND ACTUATORS
Whenever the highest levels of motion control performance and design flexibility are required, you’ll find Moog expertise at work. Through collaboration, creativity and world-class technological solutions, we help you overcome your toughest engineering obstacles. Enhance your products’ performance. And help take your thinking further than you ever thought possible.

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**Servodrive Control Solution**
Higher performing machinery equates to real advantages in productivity and profitability for any manufacturing line. Servodrives are crucial to production capabilities in the plastics, metal forming, flight simulation and power generation industries to name a few. When choosing a servodrive, you want one known for dependability and accurate control in all applications. The DS2110 Servodrive is a proven unit that delivers consistent high dynamic performance control accuracy and versatility. This servodrive is ideal for applications requiring integrated axis motion control.

**MEETING YOUR TOUGHEST MACHINE CHALLENGES**
The DS2110 Servodrive represents the highest level of control accuracy, dynamic performance and reliability in a user friendly configuration that can adapt to all your motion control and performance needs.

**Easy installation and maintenance**
DS2110’s user friendly installation allows you to get up to speed quickly while the maintenance program lets you stay at full production.

**Control accuracy and dynamic performance**
Complete customization gives you that edge in production so sought after in manufacturing today. Precise control is gained through a 16-bit analog to digital sampling and low drift current sensors.

**Production reliability**
Take advantage of increased capacity by eliminating downtime. The DS2110 keeps you productive with the ability to operate a broad range of brushless servomotors giving you the adaptability you need along with easy to use motion template for electro-mechanical actuators.

**Complete machine adaptability**
Adaptability means you are prepared for future changes. The DS2110 servodrive gives you the ability to adapt with a high speed interface, universal FieldBus acceptance and motor feedback supported through resolver or high resolution, interpolated sin/cos encoder feedback. The built-in Moog motion template gives you flexible motion control.

**COMPLETE FLEXIBILITY**
The DS2110 Servodrive gives you integrated axis motion control in a self contained, customizable, and fully digitized stand-alone unit. Custom applications are achieved with model-based control templates that allow parameterization of motion limits, command profiles and closed-loop gains. Precision motion is implemented with closed-loop position and velocity control. Maximum motor efficiency is maintained by the field oriented DQ current control loops that produce optimum torque/amp output. All loops and trajectory generation are processed up to 8Khz for true real-time control.

The DS2110 is your answer when the highest levels of motion control performance and design flexibility are required. Through collaboration, creativity and world-class technological solutions, Moog helps you overcome your toughest engineering obstacles.

**DESIGNED FOR HIGH PERFORMANCE APPLICATIONS**
Put the DS2110 on your motion control challenges and see how one servodrive with a comprehensive range of performance features can tackle your most demanding applications:

**Ease of use through a comprehensive windows based Graphical User Interface (GUI).** The GUI gives you control model downloading, configuration and application parameters plus system tuning/diagnostics.

**Automatic phasing and error detecting** features allow you to fine tune your operation even further.

**Support for multiple communications protocols** via the FieldBus gives you adaptability. The high speed interface provides status reports and initializing controller parameters. Supported FieldBuses include DeviceNet, RS485, F-NET, Modbus, FireWire, CANopen, Ethernet IP, ProfiNet, SERCOS, 12-bit Analog IN and 16-bit Analog I/O.

**Flexible performance** allows up to three feedback devices like sin/cos encoder, and 2 to 24 pole resolvers. This also includes Stegmann & Heidenhain encoders.

**The ability to monitor drives** and control them via a Digital I/O allows you the total customization you need. In addition to the Motor Brake control output and Drive Ready output there are seven programmable inputs and three outputs.
### Electrical Characteristics

<table>
<thead>
<tr>
<th>Code (*)</th>
<th>Type</th>
<th>Nominal (Arms)</th>
<th>Max (Arms)</th>
<th>Peak (A)</th>
<th>Mass (kg)</th>
<th>Size</th>
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<td>6</td>
<td>9</td>
<td>2.7, 4.5</td>
<td>uA, A</td>
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<td>G362-x04</td>
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<td>12</td>
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<td>G362-x06</td>
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<td>16</td>
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<td>G362-x08</td>
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<td>G362-010</td>
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<td>G362-014</td>
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<tr>
<td>G362-020</td>
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<td>45</td>
<td>10</td>
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<td>G362-025</td>
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<td>G362-030</td>
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<td>63</td>
<td>90</td>
<td>10</td>
<td>C</td>
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<tr>
<td>G362-050</td>
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<td>99</td>
<td>140</td>
<td>22</td>
<td>D</td>
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<tr>
<td>G362-060</td>
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<td>127</td>
<td>180</td>
<td>22</td>
<td>D</td>
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<td>G362-100</td>
<td>100/300</td>
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<td>212</td>
<td>300</td>
<td>30</td>
<td>E</td>
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### Certifications include

UL, CE, ODVA

### Environmental data

| Operating ambient temperature | 0 to 40°C |
| Storage Temperature           | -25 to +55°C |
| Thermal Protection            | 70°C to de-rating the servodrive |
| Ingress Protection            | IP20 |

### Protection

- Servomotor and servodrive over temperature
- Out of tolerance power supply detection
- Encoder/Resolver missing signal detection
- Output Open/Short circuit detection
- I^2T limiting
- Thermal foldback
TECHNICAL DATA
CONNECTIONS SIZE µA AND DIMENSIONS

- J1: RS232 COMMUNICATIONS
- J2A: DIGITAL INPUTS
- J2B: DIGITAL OUTPUTS
- J2C: DRIVE READY
- J2D: MOTOR BRAKE
- J3: RESOLVER
- J4: ENCODER

Dimensions in mm
TECHNICAL DATA

CONNECTIONS SIZE A AND DIMENSIONS

- J1 RS232 COMMUNICATIONS
- J2A DIGITAL INPUTS
- J2B DIGITAL OUTPUTS
- J2C DRIVE READY
- J2D MOTOR BRAKE
- J3 RESOLVER
- J4 ENCODER

Dimensions in mm

- Width: 210.3 mm
- Height: 318.5 mm
- Depth: 271.6 mm
- Thickness: 50.8 mm

Rev. C0809
TECHNICAL DATA

CONNECTIONS SIZE B AND DIMENSIONS

J1 RS232 COMMUNICATIONS
J2A DIGITAL INPUTS
J2B DIGITAL OUTPUTS
J2C DRIVE READY
J2D MOTOR BRAKE
J3 RESOLVER
J4 ENCODER

Dimensions in mm
TECHNICAL DATA

CONNECTIONS SIZE B WITH DYNAMIC BRAKE CONTROL AND DIMENSIONS

Moog Servodrive DS2110

Dimensions in mm

Rev. C0809
CONNECTIONS SIZE C AND DIMENSIONS

- J1: RS232 COMMUNICATIONS
- J2A: DIGITAL INPUTS
- J2B: DIGITAL OUTPUTS
- J2C: DRIVE READY
- J2D: MOTOR BRAKE
- J3: RESOLVER
- J4: ENCODER

Dimensions in mm:
- Width: 160 mm
- Depth: 225 mm
- Height: 410 mm
TECHNICAL DATA

CONNECTIONS SIZE E AND DIMENSIONS

- J1: RS232 COMMUNICATIONS
- J2A: DIGITAL INPUTS
- J2B: DIGITAL OUTPUTS
- J2C: DRIVE READY
- J2D: MOTOR BRAKE
- J3: RESOLVER
- J4: ENCODER

Dimensions in mm
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<th>Option</th>
<th>Description</th>
<th>Acont/Apk</th>
<th>Size</th>
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<td>x06</td>
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<td>D</td>
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<td>100/300</td>
<td>E</td>
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<tr>
<th>Hardware Configuration</th>
<th>Description</th>
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<tbody>
<tr>
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<tr>
<td>1</td>
<td>Firewire &amp; 2 Scalable AI</td>
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<td>2</td>
<td>Firewire &amp; 2 Fixed AI</td>
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<tr>
<td>3</td>
<td>Sercos</td>
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<tr>
<td>4</td>
<td>Devicenet</td>
</tr>
<tr>
<td>5</td>
<td>16-bit Analog ±10V IO</td>
</tr>
<tr>
<td>6</td>
<td>16-bit Analog 0-20mA IO</td>
</tr>
<tr>
<td>7</td>
<td>16-bit Analog ±10V 0-20mA IO</td>
</tr>
<tr>
<td>8</td>
<td>Reserved for ICD</td>
</tr>
<tr>
<td>9</td>
<td>RS485</td>
</tr>
<tr>
<td>A</td>
<td>FNET</td>
</tr>
<tr>
<td>B</td>
<td>CanOpen</td>
</tr>
<tr>
<td>C</td>
<td>RS485</td>
</tr>
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<td>D</td>
<td>Profinet</td>
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<tr>
<td>E</td>
<td>Modbus-TCP</td>
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<tr>
<td>F</td>
<td>12-bit Analog ±10V IO</td>
</tr>
<tr>
<td>G</td>
<td>Firewire Optical &amp; 2 Scalable AO</td>
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<tr>
<td>H</td>
<td>12-bit Analog 0-20mA IO</td>
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<tr>
<td>J</td>
<td>12-bit Analog ±10V 0-20mA IO</td>
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<table>
<thead>
<tr>
<th>Restart Interlock Circuit and 24V Fan Option</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>0</td>
<td>RIC Not Installed &amp; Fan Option Not Installed</td>
</tr>
<tr>
<td>1</td>
<td>RIC Not Installed &amp; Fan Option Installed</td>
</tr>
<tr>
<td>2</td>
<td>RIC Installed &amp; Fan Option Not Installed</td>
</tr>
<tr>
<td>3</td>
<td>RIC Installed &amp; Fan Option Installed</td>
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</tbody>
</table>

* Discuss with Moog ICD Engineering prior to order placement.

Turn to page 14 for related notes.
NOTES

1) Users must be experienced/qualified in the use of this product range before building products from this drawing.

2) The ‘x’ in the power stage/drive size option for the 03, 04, 06 and 08 drive sizes can mean:

<table>
<thead>
<tr>
<th>Value in x:</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>µA size, with internal regen resistor</td>
</tr>
<tr>
<td>A</td>
<td>Size A, no internal regen resistor</td>
</tr>
<tr>
<td>R</td>
<td>Size A, with internal regen resistor</td>
</tr>
</tbody>
</table>

3) External regen resistors for all drive sizes are to be ordered and supplied separately using:

<table>
<thead>
<tr>
<th>Drive Size (ACONT/APK)</th>
<th>Regen Description</th>
<th>Kit Order #</th>
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<tbody>
<tr>
<td>3/9 and 4/12</td>
<td>75 OHM/100 Watt</td>
<td>CA63569-001</td>
</tr>
<tr>
<td>6/15 and 8/22</td>
<td>51 OHM/200 Watt</td>
<td>CA63569-002</td>
</tr>
<tr>
<td>10/42</td>
<td>22 OHM/240 Watt</td>
<td>CA63569-003</td>
</tr>
<tr>
<td>14/42</td>
<td>33 OHM/250 Watt</td>
<td>CA63569-004</td>
</tr>
<tr>
<td>20/45, 25/70, and 30/90</td>
<td>12 OHM/370 Watt</td>
<td>CA63569-005</td>
</tr>
<tr>
<td>50/140 and 60/80</td>
<td>10 OHM/750 Watt</td>
<td>CA63569-006</td>
</tr>
<tr>
<td>100/300</td>
<td>3.9 OHM/1000 Watt</td>
<td>CA63569-007</td>
</tr>
</tbody>
</table>

4) Restart interlocks circuit ONLY available on -010 and -100 power stage options.

5) External 24V fan connector ONLY available on -100 power stage option.

Refer to page 12 for ordering schematic.
GLOBAL SUPPORT

As a recognized leader in motion control technologies, Moog offers a full range of services to support our products and ensure that they meet the expectations of customers.

Moog experts are the best at helping customers select the right products and ensuring that they run reliably for a long time. When it is time for new machine commissioning, refurbishment or routine maintenance, our engineers can help to optimize machine performance, minimize downtime and ensure the smooth application of our products.

Known for the ability to customize products for the specific needs of our customers, we are uniquely able to handle customer needs and supply services throughout the life cycle of the product. Moog Authentic Repair™ is designed to provide the highest quality repair services using original equipment parts, the latest design specifications, and highly trained technicians. This ensures that our repaired products will run as well as when they were new.

With facilities in over 25 countries, Moog is committed to offering convenient local service to our customers.

Visit www.moog.com/industrial/globallocator to find the location nearest you for application engineering, repair, or field services.

FOR MORE INFORMATION VISIT

http://www.moog.com/industrial
TAKE A CLOSER LOOK

Solutions for linear actuation control of high performance applications are available around the world. For more information, visit our Web site or contact one of the locations below.

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T/W/PSF