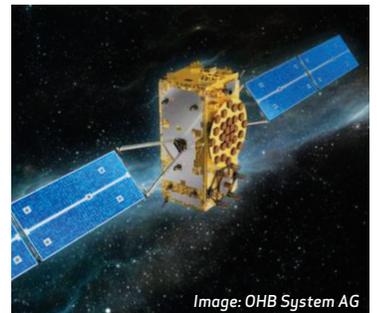
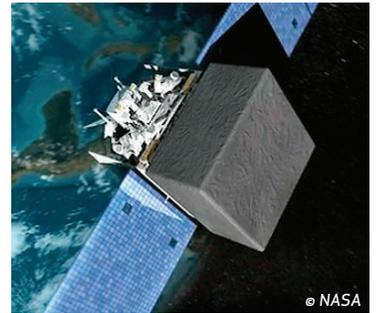




MONOPROPELLANT THRUSTERS



Moog offers a wide range of monopropellant thrusters suited for spacecraft and flight vehicle attitude control applications. These hydrazine thrusters have a long and successful heritage. Range of applications include; earth observation and communication, space exploration, and missile defense.



MONOPROPELLANT THRUSTERS

PERFORMANCE CHARACTERISTICS



| | MONARC-1 | MONARC-5 | MONARC-22-6 | MONARC-22-12 | MONARC-90LT | MONARC-90HT | MONARC-445 |
|-------------------------|--------------------------------------|--------------------------------------|-------------------------------------|--------------------------------------|------------------------------------|--------------------------------------|--|
| Steady State Thrust | 0.22 lbf (1N) @275 psia | 1.0 lbf (4.5 N) @325 psia | 5 lbf (22N) @275 psia | 5 lbf (22N) @190 psia | 20 lbf (90 N) @ 235 psia | 26 lbf (116 N) @ 235 psia | 100 lbf (445N) @ 275 psia |
| Feed Pressure | 70 – 400 psia (4.8 – 27.6 bar) | 80 – 420 psia (5.5 – 29.0 bar) | 70 – 400 psia (4.8 – 27.6 bar) | 70 – 400 psia (4.8 – 27.6 bar) | 80 – 400 psia (5.5 – 27.6 bar) | 80 – 370 psia (5.5 -25.5 bar) | 70 – 400 psia (4.8-27.6 bar) |
| Nozzle Expansion | 57:1 | 135:1 | 60:1 | 40:1 | 40:1 | 50:1 | 50:1 |
| Valve Power | 18 watts | 18 watts | 30 watts | 30 watts | 72 watts | 72 watts | 58 watts |
| Mass | 0.83 lbm (0.38 kg) | 1.08 lbm (0.49 kg) | 1.58 lbm (0.72 kg) | 1.51 lbm (0.69 kg) | 2.47 lbm (1.12 kg) | 2.47 lbm (1.12 kg) | 3.5 lbm (1.6 kg) |
| Engine Length/Exit Diam | 5.2 in (13.3 cm) / .2 in (0.5 cm) | 9.4 in (41.8 cm) / .1 in (2.5 cm) | 8 in (20.3 cm) / 1.5 in (3.8 cm) | 9 in (22.9 cm) / 1.2 in (5.3 cm) | 12 in (30 cm) / 3.3 in (8.4 cm) | 12 in (30 cm) / 3.3 in (8.4 cm) | 16 in (41 cm) / 5.8 in (14.8 cm) |
| Specific Impulse | 227.5 sec | 226.1 secs | 229.5 secs | 228.1 secs | 232.1 secs | 234.0 secs | 234.0 secs |
| Minimum Impulse Bit | 0.0006 lbf-sec (2.6 mN-sec) | 0.0007 lbf-sec (3.1 mN-sec) | 0.07 lbf-sec (312m N-sec) | 0.12 lbf-sec (526m N-sec) | 0.04 lbf-sec (1.8 N-sec) | 0.26 lbf-sec (1.16 N-sec) | 2.59 lbf-sec (11.52 N-sec) |
| Total Impulse | 25,000 lbf-sec (111,250 N-sec) | 138,000 lbf-sec (613,852 N-sec) | 120,000 lbf-sec (533,784 N-sec) | 263,720 lbf-sec (1,173,085 N-sec) | 786,000 (3,500,000 N-sec) | 459,100 lbf-sec (2,042,178 N-sec) | 1,250,000 lbf-sec (5,600,000 N-sec) |
| Pulses | 375,000 | 205,000 | 230,000 | 160,000 | 50,000 | 70,000 | 12,000 |

MOOG SPACE AND DEFENSE GROUP

6686 Walmore Road, Niagara Falls, NY, 14304-1697
Tel +1 716 731 6000
www.moog.com/space
bvogt@moog.com



[linkedin.com/
company/moog-sdg](https://www.linkedin.com/company/moog-sdg)



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