



# Boeing

## Process Specification Index

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## 1.0 SCOPE

- 1.1 This document covers the issue/revision status of specifications and Process Specification Departures (PSDs) applicable to Boeing specifications used on make-to-print parts for Moog Commercial & Military Aircraft Groups.
- 1.2 A process specification listing comprising the set of specifications and the PSDs that apply to it at any given time is attached in this document as [Appendix A](#), Where PSDs can change without revision of the specification.
- 1.3 The listing is designed as a look up tool for Supply Chain to determine the latest specification and departure issue/revision which is needed for manufacturing on Boeing make-to-print parts or other Moog bespoke designs for Boeing that quote Boeing specifications in their requirements.
- 1.4 Where industry process specifications are used in the manufacture or other supporting processes related to make-to-print parts, e.g. AMS-QQ-P-416 or ASTM B117, then these shall be obtained directly by the supplier.
- 1.5 Information for suppliers the listing is not exhaustive. Requests to add further Boeing process specifications should be made through the Moog purchasing contact.
- 1.6 When a supplier requires a copy of a particular document the request shall be made through the Moog purchasing contact.

## 2.0 REFERENCE DOCUMENTS

Boeing Portal	<a href="http://active.boeing.com/doingbiz/d14426/index.cfm">http://active.boeing.com/doingbiz/d14426/index.cfm</a>
SWI-2023	<a href="#">Flow down of Boeing Requirements</a>
SWI-2024	<a href="#">Boeing IP Flow Down Review Process</a>

## 3.0 PROCESS SPECIFICATION LISTING

- 3.1 All new departure numbers assigned will begin with 1-. Historical departures remain valid until superseded. For information, 6- departures applied to Boeing Commercial Airplanes (e.g. Make to print contracts), 8- departures applied to Boeing Philadelphia projects (e.g. V22 & other military helicopters) and 9- departures applied to other Boeing Military projects. Both 8- and 9- departures are included in the table in [Appendix A](#) for the first time to reflect the increased scope of this document.
- 3.2 Specs which have been updated by Boeing since the last revision, are marked with a star (\*). PSDS which have been updated by Boeing since the last revision, are marked with a hash (#).

- 3.3** The column “Release Date” represents the date the specification itself was released. For associated documents (PSDs), refer to Teamcenter for release information and effectivity.
- 3.4** Documents with the following prefix are included in the table at [Appendix- A](#):-
- BAC (Boeing Airplane Company)
  - BMS (Boeing Material Specification)
  - BSS (Boeing Specification Support Standard)
  - D2 & D6 (Boeing Finish Codes)
  - QPL (Qualified Product Listing)
- 3.5** See SWI-2024 for Periodic Review Forms associated with changed specifications for notifications of change (Moog internal) or review the changes at the Boeing website (external suppliers)
- 4.0** **APPENDIX A: PROCESS SPECIFICATION LISTING**
- See attached Appendix A – ‘PS0501\_Rev AD Global spec list.xlsx’