

Rev. I, November 2023

MOTION BASES FOR A WIDE VARIETY OF PAYLOAD AND STROKE APPLICATIONS





LATEST SOLUTIONS FROM A WORLD LEADER IN ELECTRIC MOTION SYSTEMS

Unsurpassed innovation and technological expertise combined with close customer collaboration make Moog a leader in the design and development of 6-Degree of Freedom (DOF) motion platforms.

With 40 years of high fidelity performance associated with legacy systems, we have become synonymous with electric technology since designing the first 4,500 kg (10,000 lb) electric platform in 1994. In fact, Moog motion systems provide the highest level of performance available in the industry.

Around the world, our motion platforms for payloads ranging from 500 kg to 14,000 kg (1,100 to 31,000 lb) help customers provide highly realistic motion cues in simulators for trucks, armored vehicles, tanks, trains, and fixed wing and rotary wing aircraft.

Working closely with customers to provide solutions that are precisely matched to their unique requirements, our design teams offer a wealth of technical knowledge and real-world experience for all 6-DOF and special systems.

Our turnkey approach encompasses complete systems including motion bases, genericor application-specific software, training, replacement parts, repair, and assistance in tuning, installation and system acceptance.

Advantages:

- High performance motion cueing and tuning algorithms provide high fidelity and the smallest turn around bump available
- High reliability with digital control loops that do not drift or deteriorate for greater fidelity
- High degree of modularity for greater flexibility in system design for easy integration with control loading, vibration tables and G-seats
- Cost-effective design and operation
- Redundant mechanical and software safety architecture provides virtually the safest system on the market
- Built-in test features that record performance parameters
- Integrated features such as return to home upon critical failure mode
- Easy to install, use and maintain
- Simple troubleshooting via Moog Simulation Software including a new GUI and deterministic error codes
- Extensive product support and service facilities in Europe, Americas and Asia/Pacific

HELPING YOU MEET TODAY'S SIMULATION CHALLENGES

Around the world, our forward-thinking engineers help customers design and implement motion platform solutions that set new standards in performance, fidelity and versatility. Through close collaboration and a willingness to tailor our approach to meet your unique needs, Moog gives you the leadership edge.

Higher levels of fidelity with the latest technology

Increased reliance on simulator-based pilot training drives the need for constant innovation in training systems. Our second generation level B, C or D certified all-electric solutions are designed to offer an unprecedented level of fidelity to match the motion cues to the sophisticated visuals and the reliability needed to ensure more availability. Our systems are delivered with Moog Simulation Software, a single real-time interface for system installation, maintenance, tuning and troubleshooting.

Adding flexibility to training systems

Our integrated systems can accommodate payloads from low to high and can meet the training needs of customers including business jets, commercial aircraft, helicopters and new categories like Very Light Jets (VLJs). Common software and hardware interfaces across all our subsystems mean easier and faster installation, commissioning and user training. Our experience means we can help you reduce development time and ensure that the subsystems we recommend have the best performance/size ratio to meet your exact requirements.

EMC compliance

Moog motion systems are compliant with the Electromagnetic Compatibility (EMC) directive, which aims to ensure that electromagnetic interference does not affect the performance of products and systems.

Tapping into worldwide support

The surging demand for pilot training in developing countries means OEMs and training centers require a partner with global reach and experience. Over the years, we've installed more than 1,500 simulators working in tandem with some of the world's most recognized organizations. In addition, our operations in 25 countries worldwide mean that a team of trained engineers is there to support you wherever you are.

Finding the right solution

Our deep knowledge of motion platforms ensures you have resources and the proven solutions you require to meet your specific challenges. Incorporating advances in motion control, Moog is there for you with ideas, expertise and ongoing support. With many legacy systems currently in the field, we can upgrade your equipment from analog to digital without needing to replace it.

SPECIAL SYSTEMS

When you require a performance envelope that has to be customized we can meet your needs.

With special payloads, stroke lengths, motion cueing changes, number of DOF or platform characteristics Moog can precisely match your unique application.

Contact us through www.moogsimulation.com.



Turret Test System



Vibration Platform



8-DOF system with tilt table



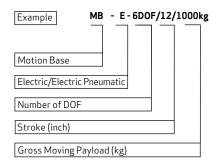
7-DOF system with lateral rail

SPECIFICATIONS

Specifications below show minimum capabilities based on software limiting. Additional performance is readily available.

Model	MB-E-6D0F/12/500KG	MB-E-6D0F/12/1500KG	
DOF max, excursion			
Surge (single) (max.)	-0.235 m/+0.275 m -9.3 in/+10.8 in -0.305 m/+0.295 m -12.0 in/+11.6 in	-0.235 m/+0.275 m -9.3 in/+10.8 in -0.305 m/+0.295 m -12.0 in/+11.6 in	
Sway (single) (max.)	± 0.230 m ± 9.1 in ± 0.310 m ± 12.2 in	±0.230 m ±9.1 in ±0.310 m ±12.2 in	
Heave (single) (max.)	± 0.190 m ± 7.5 in ± 0.190 m ± 7.5 in	±0.190 m ±7.5 in ±0.190 m ±7.5 in	
Roll (single max.)	±19.0° ±22.5°	±19.0° ±22.5°	
Pitch (single max.)	-19.0°/+23.0° -23.0°/+25.5°	-19.0°/+23.0° -23.0°/+25.5°	
Yaw (single max.)	±19.0° ±23.0°	±19.0° ±23.0°	
DOF max. velocity			
Surge	±0.60 m/s ±23.6 in/s	±0.60 m/s ±23.6 in/s	
Sway	±0.60 m/s ±23.6 in/s	±0.60 m/s ±23.6 in/s	
Heave	±0.50 m/s ± 19.7 in/s	±0.50 m/s ± 19.7 in/s	
Roll	±40.0°/s	±40.0°/s	
Pitch	±50.0°/s	±50.0°/s	
Yaw	±50.0°/s	±50.0°/s	
DOE 1 11			
DOF max. acceleration Surge	±6.0 m/s² ±0.61 g	±6.0 m/s² ±0.61 g	
Sway	±6.0 m/s² ±0.61 g	±6.0 m/s ² ±0.61 g	
Heave	±8.0 m/s ² ±0.82 g	±8.0 m/s² ±0.82 g	
Roll	±300.0°/s	±300.0°/s	
Pitch	±300.0°/s	±300.0°/s	
Yaw	±500.0°/s	±500.0°/s	
	2500.0 / 5	250.0 /5	
Gross moving load (GML) up to	500 kg 1,102 lb	1,500 kg 3,307 lb	
GML moment of inertia about X -axis	250 kg.m² 184 slug.ft²	700 kg.m² 516 slug.ft²	
GML moment of inertia about Y-axis	250 kg.m² 184 slug.ft²	700 kg.m² 516 slug.ft²	
GML moment of inertia about Z-axis	250 kg.m² 184 slug.ft²	700 kg.m² 516 slug.ft²	
GML CoG above moving platform centroid	≤ 0.5 m ≤ 19.7 in	≤ 0.6 m ≤ 23.6 in	
Top of platform	0.714 m 28.1 in	0.714 m 28.1 in	
Ground frame diameter	Approximately 2.0 m 78.7 in	Approximately 2.0 m 78.7 in	
Actuator stroke	0.3 m 11.8 in	0.3 m 11.8 in	
Power requirements	360 - 500 VAC, 3-phase, 50/60 Hz	360 - 500 VAC, 3-phase, 50/60 Hz	
Peak current consumption	104 A @ 400 VAC	104 A @ 400 VAC	
Max. continuous power consumption	14 kVA	14 kVA	
Electronics & Software	Motion control cabinet, computer, software, maintenance and diagnostic web interface, Ethernet UDP API	Motion control cabinet, computer, software, maintenance and diagnostic web interface, Ethernet UDP API	
Typical simulation application	Low cost, single-user training platform for (e)VTOL, air, land and sea vehicle training, general R&D, VR (development) applications	Low cost air, land and sea vehicle training, general R&D and functional & structural component testing	

MODEL NUMBER EXPLANATION



SERVICE AND SUPPORT

Our number one goal is to eliminate downtime that will deliver reliability and cost savings for years to come.

- Moog Factory Repair and Spares deliver increased uptime and like-new performance for actuators and more
- Periodic computer upgrades available to bring the latest and most efficient operation to your system
- Flexible parts options: regional stocking depots in Americas, Europe and Asia Pacific for quick delivery, on-site spares and exchange programs



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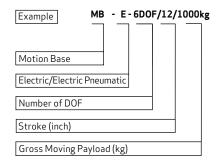


SPECIFICATIONS

Specifications below show minimum capabilities based on software limiting. Additional performance is readily available.

Model	MB-E-6D0F/26/1800KG	MB-EP-6D0F/26/3000KG	
DOF max. excursion			
Surge (single) (max.)	-0.48 m / +0.60 m -18.8 in / +23.6 in -0.64 m / +0.63 m -25.1 in / +24.8 in	-0.48 m / +0.60 m -18.8 in / +23.6 in -0.64 m / +0.63 m -25.1 in / +24.8 in	
Sway (single) (max.)	-0.50 m / +0.50 m -19.6 in / +19.6 in -0.66 m /+0.66 -25.9 in / +25.9 in	±0.50 m ±19.6 in ±0.66 m ±25.9 in	
Heave (single) (max.)	-0.41 m / 0.41 m -16.1 in / +16.1 in -0.41 m / 0.41 m -16.1 in / +16.1 in	±0.41 m ±16.1 in ±0.41 m ±16.1 in	
Roll (single max.)	-23.8°/+23.8° -29.2°/+29.2°	±23.8° ±29.2°	
Pitch (single max.)	-23.7°/+26.0° -28.2°/+32.9°	-23.7°/+26.0° -28.2°/+32.9°	
Yaw (single max.)	-25.4°/+25.4 -28.7°/+28.7°	±25.4 ±28.7°	
DOF max. velocity			
Surge	0.80 m/s 31.4 in/s	0.80 m/s 31.4 in/s	
Sway	0.80 m/s 31.4 in/s	0.80 m/s 31.4 in/s	
Heave	0.60 m/s 23.6 in/s	0.60 m/s 23.6 in/s	
Roll	± 35.0 °/s	± 35.0 °/s	
Pitch	± 35.0 °/s	± 35.0 °/s	
Yaw	± 40.0 °/s	± 40.0 °/s	
DOF max. acceleration			
Surge	7 m/s² 0.7 g	6.3 m/s ² 0.63 g	
Sway	7 m/s² 0.7 g	6.3 m/s ² 0.63 g	
Heave	10.0 m/s² 1.0 g	9.0 m/s ² 0.90 g	
Roll	250 °/s²	± 200 °/s²	
Pitch	250 °/s²	± 200 °/s²	
Yaw	500°/s²	± 400 °/s²	
Gross moving load (GML) up to	1,800 kg 3,968 lb	3,000 kg 6,613 lb	
GML moment of inertia about X -axis	2,000 kg.m² 1,475 slug.ft²	5,000 kg.m² 3,688 slug.ft²	
GML moment of inertia about Y-axis	2,000 kg.m² 1,475 slug.ft²	5,000 kg.m² 3,688 slug.ft²	
GML moment of inertia about Z-axis	2,000 kg.m² 1,475 slug.ft²	5,000 kg.m² 3,688 slug.ft²	
GML CoG above moving platform centroid	≤ 1.00 m ≤ 40.0 in	≤ 1.00 m ≤ 40.0 in	
Top of platform	1.22 m 48.0 in	1.22 m 48.0 in	
Ground frame diameter	Approximately 3.1 m 122 in	Approximately 3.1 m 122 in	
Actuator stroke	0.66 m 26.0 in	0.66 m 26.0 in	
Power requirements	400 VAC, 3 ph - 50/60 Hz	400 VAC, 3 ph - 50/60 Hz	
Average power consumption	10 kVA	10 kVA	
Peak power consumption	22 kVA	22 kVA	
Electronics & Software	Motion control computer, motion software, Ethernet UDP, reflective memory, SCRAM net host interface	Motion control computer, motion software, Ethernet UDP, reflective memory, SCRAM net host interface	
Typical simulation application	Rail vehicles, low cost car, truck and tank driving	Rail vehicles, low cost car, truck and tank driving	

MODEL NUMBER EXPLANATION



ADDITIONAL SIMULATION PRODUCTS

Moog has a full offering of flight simulation products to complete your program.

Control Loading Systems: Moog control loading solutions range from basic flight training to high fidelity full flight simulation that meet global certifications from JAA, FAA and military



G-Seats: Get realistic, sustained G-Force simulation for helicopter and fighter G-Seats with high-fidelity controllers and user-friendly interfaces.

equivalents.

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SPECIFICATIONS

Specifications below show minimum capabilities based on software limiting. Additional performance is readily available.

Model	MB-E-6D0F/60/14000KG	MB-E-6D0F/63/14000KG
DOF max. excursion		
Surge (single) (max.)	-1.07 m/ +1.30 m -42.4 in/ +51.7 in ±1.32 m ±51.8 in	-1.14 m / +1.38 m -45.0 in / +54.5 in -1.26 / +1.51 m II -49.5 / +59.55 in
Sway (single) (max.)	± 1.08 m ± 42.7 in ± 1.20 m ± 47.2 in	± 1.45 m ± 45.2 in ± 1.26 m II ± 49.7 in
Heave (single) (max.)	± 0.87 m ± 34.3 in ± 0.97 m ± 38.4 in	± 0.90 m ± 35.5 in ± 1.00 m II ± 39.4 in
Roll (single II max.)	± 26.2° ± 28.9°	± 27.2°II ± 29.8°
Pitch (single II max.)	-24.1 °/+26.5 ° -27.0 °/+29.9 °	-25.0°/+27.3°II-27.8°/+30.7°
Yaw (single II max.)	±33.0° ±36.9°	± 35.2° II ± 39.2°
DOF max. velocity		
Surge	± 1.00 m/s ± 39.4 in/s	± 0.71 m/s ± 28.0 in/s
Sway	± 1.00 m/s ± 39.4 in/s	± 0.71 m/s ± 28.0 in/s
Heave	± 0.80 m/s ± 31.5 in/s	± 0.61 m/s ± 24.0 in/s
Roll	± 22.0 °/s	± 20.0 °/s
Pitch	± 21.0 °/s	± 20.0 °/s
Yaw	± 25.0 °/s	± 20.0 °/s
DOF max. acceleration		
Surge	±7.0 m/s ² ±0.71 g	5.9 m/s ² II 0.6 g
Sway	±7.0 m/s² ± 0.71 g	5.9 m/s² II 0.6 g
Heave	± 9.0 m/s ² ± 0.91 g	±7.9 m/s² II 0.8 g
Roll	± 150 °/s²	± 100 °/s²
Pitch	± 150 °/s²	± 100 °/s²
Yaw	± 150 °/s²	±100°/s²
Gross moving load (GML) up to	14.000 kg 30.865 lb	14.000 kg 30.865 lb
GML moment of inertia about X -axis	50.000 kg.m² 36.878 slug.ft²	67.790 kg.m² 50.000 slug.ft²
GML moment of inertia about Y-axis	50.000 kg.m² 36.878 slug.ft²	81.348 kg.m² 60.000 slug.ft²
GML moment of inertia about Z-axis	50.000 kg.m² 36.878 slug.ft²	40.674 kg.m² 30.000 slug.ft²
GML CoG above moving platform centroid	≤ 1.80 m ≤ 70.9 in	≤ 1.651 m ≤ 65.0 in
Top of platform	2,40 m 94.5 in	2.25 m 92.34 in
Ground frame diameter	Approximately 7.0 m 275.6 in	6.71 m II 264 in
Actuator stroke	1.52 m 60.0 in	1.59 m 62.5 in
Power requirements	400 VAC, 3 ph - 50/60 Hz	400 -600 VAC, 3 ph, 50/60 Hz
Average power consumption	20 kVA	20 kVA
Peak power consumption	70 kVA	70 kVA
Electronics & Software	Motion control cabinet, computer, software, maintenance & diagnostic web interface, Ethernet UDP API	Motion control cabinet, computer, software, maintenance & diagnostic web interface, Ethernet UDP API.
Typical simulation application	FAA & EASA level C/D full flight simulation, car, truck and tank simulation	FAA & EASA level C/D full flight simulation, car, truck and tank simulation

MODEL NUMBER EXPLANATION:

MB = Motion Base, **E or EP** - Electric or Electric Pneumatic, **6 DOF** = 6 Degrees of Freedom, **XX or 60** = actuator stroke inches, **XXXXX or 16000 KG** = Gross Moving Payload

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NOTEC	
NOTES	

TAKE A CLOSER LOOK

Motion System Solutions from Moog are available around the world. For more information, visit our web site or contact one of the locations below.

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