

Rev. C 0809

INTEGRATED AXIS MOTION CONTROL FOR BRUSHLESS SERVOMOTORS AND ACTUATORS



Whenever the highest levels of motion control performance and design flexibility are required, you'll find Moog expertise at work. Through collaboration, creativity and world-class technological solutions, we help you overcome your toughest engineering obstacles. Enhance your products' performance. And help take your thinking further than you ever thought possible.

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This catalog is for users with technical knowledge. To ensure that all necessary characteristics for function and safety of the system are given, the user has to check the suitability of the products described herein. The products described herein are subject to change without notice. In case of doubt, please contact Moog.

For the most current information, visit www.moog.com/servomotorsanddrives

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OVERVIEW Moog Servodrive DS2110

#### Servodrive Control Solution

Higher performing machinery equates to real advantages in productivity and profitability for any manufacturing line. Servodrives are crucial to production capabilities in the plastics, metal forming, flight simulation and power generation industries to name a few. When choosing a servodrive, you want one known for dependability and accurate control in all applications. The DS2110 Servodrive is a proven unit that delivers consistent high dynamic performance control accuracy and versatility. This servodrive is ideal for applications requiring integrated axis motion control.

#### MEETING YOUR TOUGHEST MACHINE CHALLENGES

The DS2110 Servodrive represents the highest level of control accuracy, dynamic performance and reliability in a user friendly configuration that can adapt to all your motion control and performance needs.

#### Easy installation and maintenance

DS2110's user friendly installation allows you to get up to speed quickly while the maintenance program lets you stay at full production.

#### Control accuracy and dynamic performance

Complete customization gives you that edge in production so sought after in manufacturing today. Precise control is gained through a 16-bit analog to digital sampling and low drift current sensors.

## Production reliability

Take advantage of increased capacity by eliminating downtime. The DS2110 keeps you productive with the ability to operate a broad range of brushless servomotors giving you the adaptability you need along with easy to use motion template for electro-mechanical actuators.

# Complete machine adaptability

Adaptability means you are prepared for future changes. The DS2110 servodrive gives you the ability to adapt with a high speed interface, universal FieldBus acceptance and motor feedback supported through resolver or high resolution, interpolated sin/cos encoder feedback. The built-in Moog motion template gives you flexible motion control.

#### COMPLETE FLEXIBILITY

The DS2110 Servodrive gives you integrated axis motion control in a self contained, customizable, and fully digitized stand-alone unit. Custom applications are achieved with model-based control templates that allow parameterization of motion limits, command profiles and closed-loop gains. Precision motion is implemented with closed-loop position and velocity control. maximum motor efficiency is maintained by the field oriented DQ current control loops that produce optimum torque/amp output. All loops and trajectory generation are processed up to 8Khz for true real-time control.

The DS2110 is your answer when the highest levels of motion control performance and design flexibility are required. Through collaboration, creativity and world-class technological solutions, Moog helps you overcome your toughest engineering obstacles.

#### DESIGNED FOR HIGH PERFORMANCE APPLICATIONS

Put the DS2110 on your motion control challenges and see how one servodrive with a comprehensive range of performance features can tackle your most demanding applications:

Ease of use through a comprehensive windows based Graphical User Interface (GUI). The GUI gives you control model downloading, configuration and application parameters plus system tuning/diagnostics.

**Automatic phasing and error detecting** features allow you to fine tune your operation even further.

**Support for multiple communications protocols** via the FieldBus gives you adaptability. The high speed interface provides status reports and initializing controller parameters. Supported FieldBuses include DeviceNet, RS485, F-NET, Modbus, FireWire, CANopen, Ethernet IP, ProfiNet, SERCOS, 12-bit Analog IN and 16-bit Analog I/O.

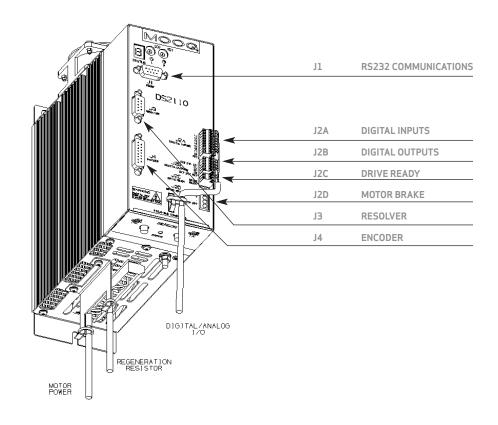
**Flexible performance** allows up to three feedback devices like sin/cos encoder, and 2 to 24 pole resolvers. This also includes Stegmann & Heidenhain encoders.

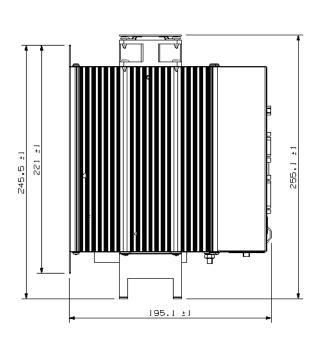
The ability to monitor drives and control them via a Digital I/O allows you the total customization you need. In addition to the Motor Brake control output and Drive Ready output there are seven programmable inputs and three outputs.

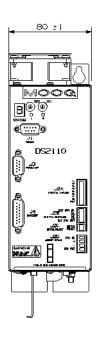
Electrical Characteristics	
Power supply Auxiliary power supply PWM Frequency Position control loop Frequency Speed control loop frequency Continuous / peak output current	3-phase, 65 Vac to 510 Vac, 1 phase, 103 to 243 VAC 24 Vdc, 2A 10 kHz 8 kHz 8 kHz 8A/22A with 3-phase supply; 6A/6A with single phase supply (Size 3); 10A/42A with 3-phase supply (Size 4); 20A/45A with 3-phase supply (Size 5)
Certifications include	
	UL, CE, ODVA
Environmental data	
Operating ambient temperature Storage Temperature Thermal Protection Ingress Protection	0 to 40°C -25 to +55°C 70°C to de-rating the servodrive IP20
Protection	
	Servomotor and servodrive over temperature Out of tolerance power supply detection Encoder/Resolver missing signal detection Output Open/Short circuit detection I <sup>2</sup> T limiting Thermal foldback

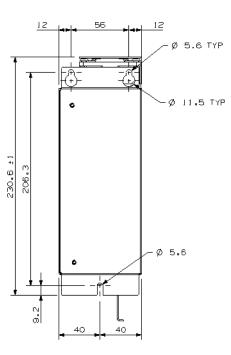
Code (*)	Туре	Nominal (Arms)	Max (Arms)	Peak (A)	Mass (kg)	Size
G362-x03	3/9	3	6	9	2.7, 4.5	uA, A
G362-x04	4/12	4	8	12	4.5	А
G362-x06	6/22	6	16	22	2.7, 4.5	uA, A
G362-x08	8/22	8	16	22	4.5	А
G362-010	10/42	10	29	42	6	В
G362-014	14/42	14	29	42	6	В
G362-020	20/45	20	31	45	10	С
G362-025	25/70	25	49	70	10	С
G362-030	30/90	30	63	90	10	С
G362-050	50/140	50	99	140	22	D
G362-060	60/180	60	127	180	22	D
G362-100	100/300	100	212	300	30	Е

# CONNECTIONS SIZE $\mu A$ AND DIMENSIONS



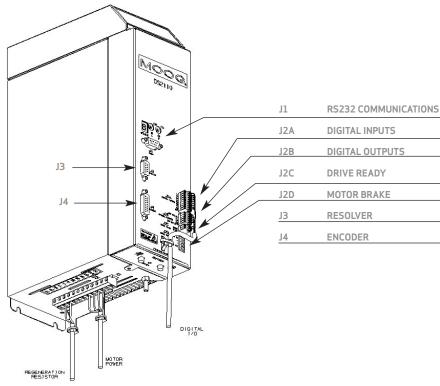


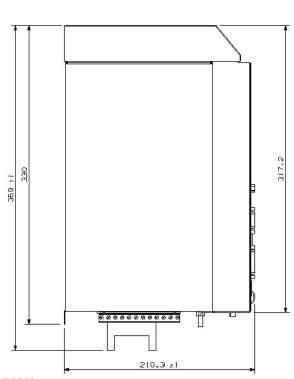


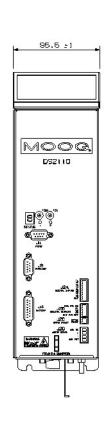


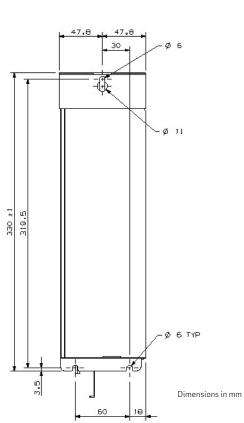
Dimensions in mm

# CONNECTIONS SIZE A AND DIMENSIONS



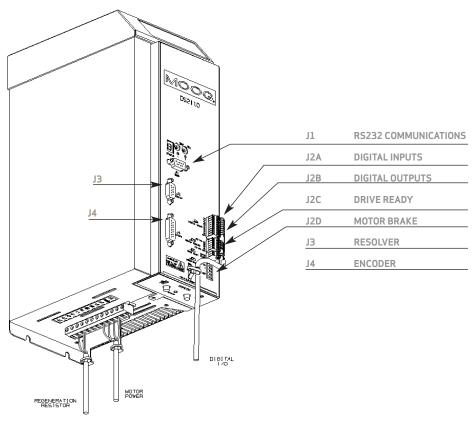


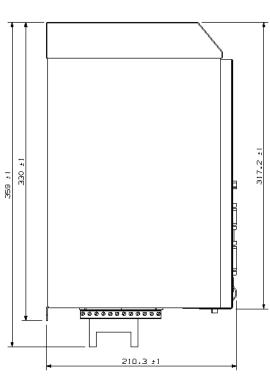


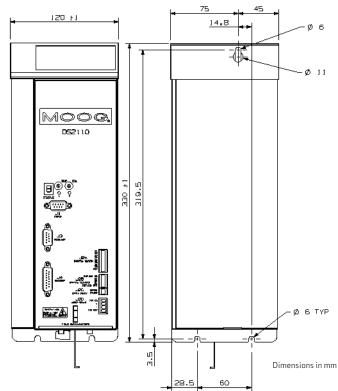


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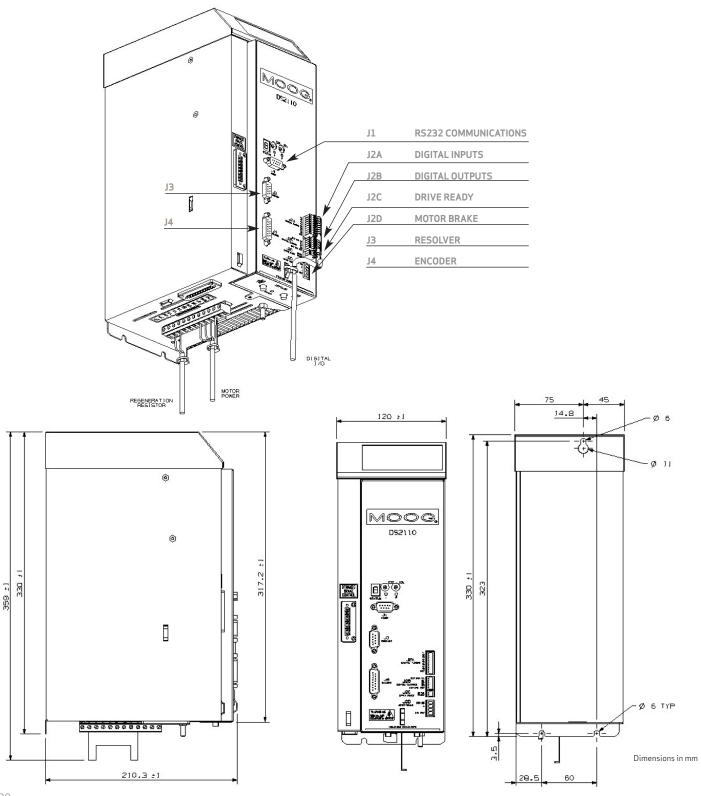
# CONNECTIONS SIZE B AND DIMENSIONS



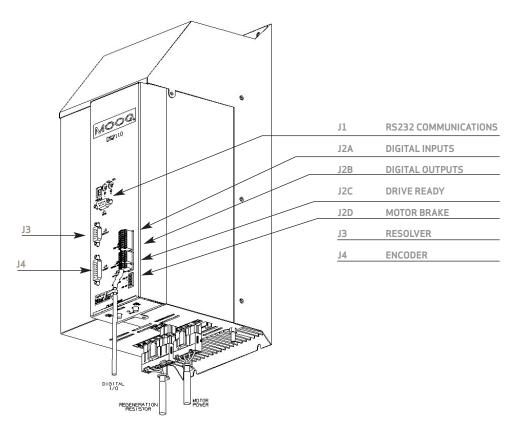


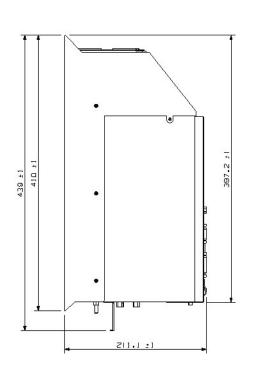


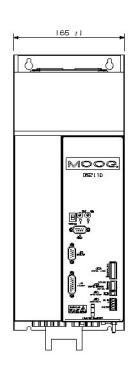
# CONNECTIONS SIZE B WITH DYNAMIC BRAKE CONTROL AND DIMENSIONS

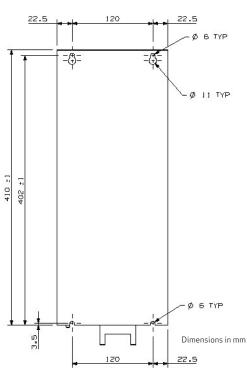


# CONNECTIONS SIZE C AND DIMENSIONS

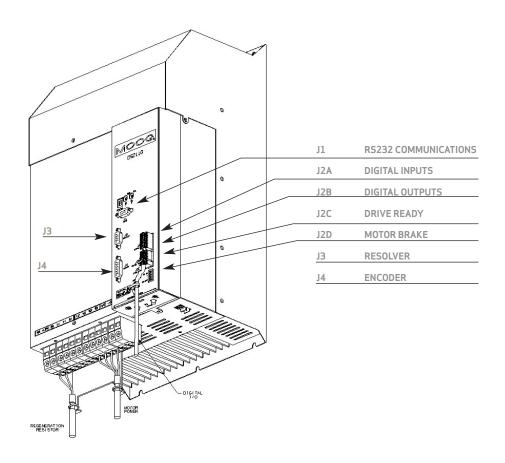


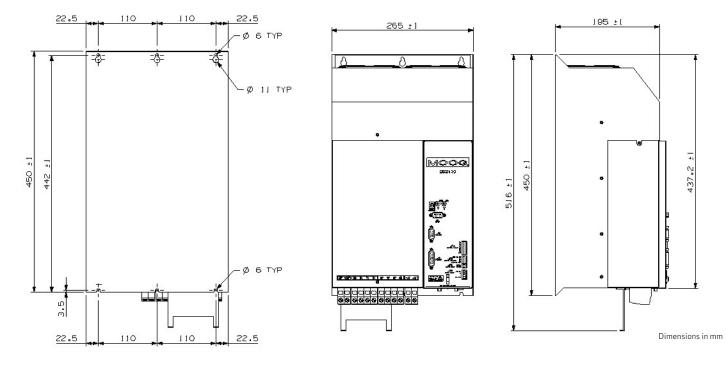




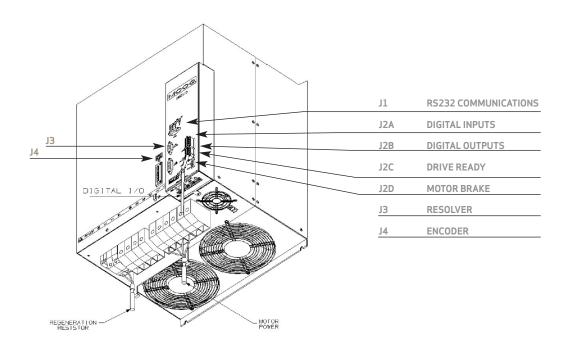


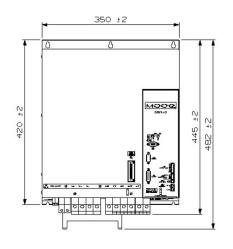
# CONNECTIONS SIZE D AND DIMENSIONS

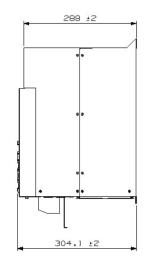


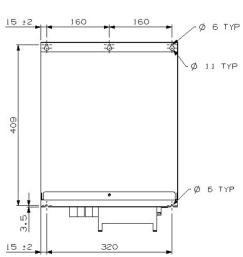


# **CONNECTIONS SIZE E AND DIMENSIONS**









Dimensions in mm

Sercos

FNET

CanOpen

RS485

ProfiNet

Modbus-TCP

12-bit Analog ±10V IO Firewire Optical & 2 Scalable Al 12-bit Analog 0-20mA IO

12-bit Analog ±10V 0-20mA IO

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# TYPE CODE

#### G362 Model Series Designator: <u>X X X</u> - <u>X</u> Current Model Design Status Option Description Ε Engineering - (Dash) Released Power Stage/Drive Size Size Option Acont/Apk Α x03 3/9 x04 4/12 Α x06 6/22 Α 8/22 Α x08 Application Software Identifier 010 10/42 В Option Description В 014 14/42 0 Generic Configuration 020 20/45 C 901-999 Application Specific Configuration Reserved for ICD C 025 25/70 030 30/90 C 050 D 50/140 Software Revision 060 60/180 D Revision Description 100 100/300 Ε Original В Hardware Configuration Option Description 0 No fieldbus Firewire & 2 Scalable AI 1 Hardware Revision Level 2 Firewire & 2 Fixed AI Size µA Size A-D Size E Description 3 Sercos В В C No fieldbus 4 Devicenet D В Firewire & 2 Scalable Al Ε 16-bit Analog ±10V IO Firewire & 2 Fixed AI Α В C 16-bit Analog 0-20mA IO В 16-bit Analog ±10V 0-20mA IO C D В В Devicenet Reserved for ICD C 8 9 RS485 D 16-bit Analog +/-10V IO 16-bit Analog 0-20mA IO FNET D Α B\* CanOpen D 16-bit Analog +/-10V 0-20mA IO Ethernet IP RS485 D\* ProfiNet В В E\* Modbus-TCP 12-bit Analog ±10V IO

# Restart Interlock Circuit and 24V Fan Option

G\*

H\*

Option	Description
0	RIC Not Installed & Fan Option Not Installed
1	RIC Not Installed & Fan Option Installed
2	RIC Installed & Fan Option Not Installed
3	RIC Installed & Fan Option Installed

Firewire Optical & 2 Scalable AO

12-bit Analog 0-20mA IO

12-bit Analog ±10V 0-20mA IO

Turn to page 14 for related notes.

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<sup>\*</sup> Discuss with Moog ICD Engineering prior to order placement.

# **NOTES**

- 1) Users must be experienced/qualified in the use of this product range before building products from this drawing.
- 2) The 'x' in the power stage/drive size option for the 03, 04, 06 and 08 drive sizes can mean:

Value in x:	Description		
0	μA size, with internal regen resistor		
А	Size A, no internal regen resistor		
R	R Size A, with internal regen resistor		

3) External regen resistors for all drive sizes are to be ordered and supplied separately using:

Drive Size (ACONT/APK)	Regen Description	Kit Order#
3/9 and 4/12	75 OHM/100 Watt	CA63569-001
6/15 and 8/22	51 OHM/200 Watt	CA63569-002
10/42	22 OHM/240 Watt	CA63569-003
14/42	33 OHM/250 Watt	CA63569-004
20/45, 25/70, and 30/90	12 OHM/370 Watt	CA63569-005
50/140 and 60/80	10 OHM/750 Watt	CA63569-006
100/300	3.9 OHM/1000 Watt	CA63569-007

- 4) Restart interlocks circuit ONLY available on -010 and -100 power stage options.
- 5) External 24V fan connector ONLY available on -100 power stage option.

Refer to page  $12\,\mathrm{for}$  ordering schematic.

#### **GLOBAL SUPPORT**

As a recognized leader in motion control technologies, Moog offers a full range of services to support our products and ensure that they meet the expectations of customers.

Moog experts are the best at helping customers select the right products and ensuring that they run reliably for a long time. When it is time for new machine commissioning, refurbishment or routine maintenance, our engineers can help to optimize machine performance, minimize downtime and ensure the smooth application of our products.

Known for the ability to customize products for the specific needs of our customers, we are uniquely able to handle customer needs and supply services throughout the life cycle of the product. Moog Authentic Repair\*is designed to provide the highest quality repair services using original equipment parts, the latest design specifications, and highly trained technicians. This ensures that our repaired products will run as well as when they were new.

With facilities in over 25 countries, Moog is committed to offering convenient local service to our customers.

Visit www.moog.com/industrial/globallocator to find the location nearest you for application engineering, repair, or field services.

## FOR MORE INFORMATION VISIT

http://www.moog.com/industrial

# TAKE A CLOSER LOOK

Solutions for linear actuation control of high performance applications are available around the world. For more information, visit our Web site or contact one of the locations below.

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DS2110 CDL7219 Rev. C 0809 TJW/PDF

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