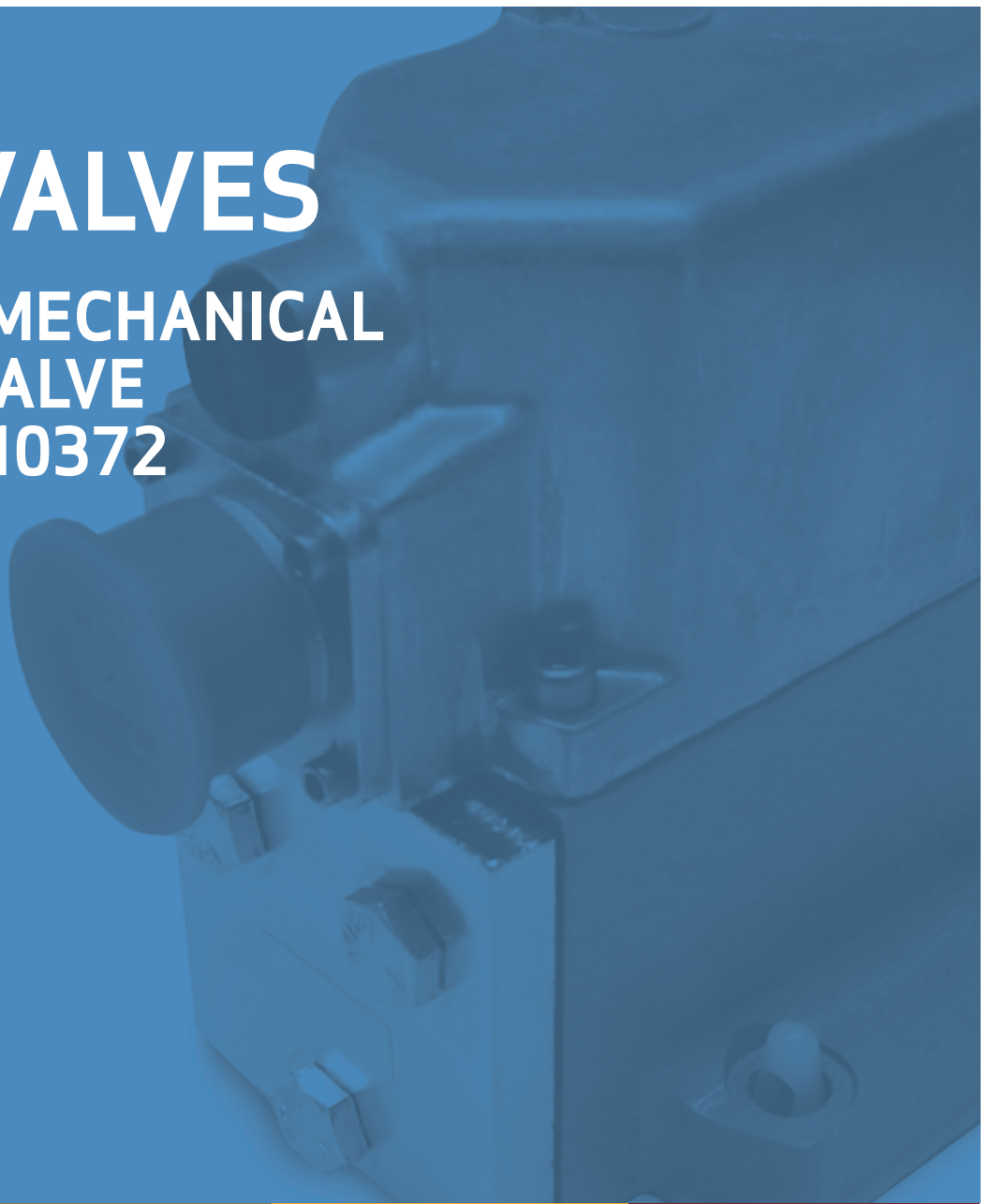


SERVOVALVES

TWO STAGE MECHANICAL
FEEDBACK VALVE
SIZE 04 ISO 10372
(62 SERIES)



FOR DEPENDABLE, LONG LIFE OPERATION WHERE
POSITION, SPEED, PRESSURE OR FORCE CONTROL
SYSTEMS HAVE HIGH DYNAMIC RESPONSE REQUIREMENTS.

62 SERIES TWO STAGE SERVOVALVES

62 SERIES SERVOVALVES

The 62 Series flow control servovalves are throttle valves for 3- and preferably 4-way applications. They are a standard performance, two-stage design that covers the range of rated flows from 2.5 to 20 gpm at 1000 psi valve drop. The output stage is a closed center, four-way sliding spool. The pilot stage is a symmetrical double-nozzle and flapper, driven by a double air gap, dry torque motor. Mechanical feedback of spool position is provided by a cantilever spring. The valve

design is simple and rugged for dependable, long life operation. These valves are suitable for electrohydraulic position, speed, pressure or force control systems with high dynamic response requirements.

Principle of operation

An electrical command signal (flow rate set point) is applied to the torque motor coils, and creates a magnetic force which acts on the ends of the pilot stage armature. This causes a deflection of the armature/flap-

per assembly within the flexure tube. Deflection of the flapper restricts fluid flow through one nozzle which is carried through to one spool end, displacing the spool.

Movement of the spool opens the supply pressure port (P) to one control port, while simultaneously opening the tank port (T) to the other control port. The spool motion also applies a force to the cantilever spring, creating a restoring torque on the armature/flapper assembly.

Once the restoring torque becomes equal to the torque from the magnetic forces, the armature/flapper assembly moves back to the neutral position, and the spool is held open in a state of equilibrium until the command signal changes to a new level.

In summary, the spool position is proportional to the input current and with constant pressure drop across the valve, flow to the load is proportional to the spool position.

VALVE FEATURES

- 2-stage design with dry torque motor
- Low friction double nozzle pilot stage
- High spool control forces
- High dynamics
- Low cost design
- Rugged, long-life design
- High resolution, low hysteresis
- Completely set-up at the factory

The actual flow is dependent upon electrical command signal and valve pressure drop. The flow for a given valve pressure drop can be calculated using the square root function for sharp edge orifices:

$$Q = Q_N \sqrt{\frac{\Delta p}{\Delta p_N}}$$

Q [gpm] = calculated flow

Q_N [gpm] = rated flow

Δp [psi] = actual valve pressure drop

Δp_N [psi] = rated valve pressure drop



This catalog is for users with technical knowledge. To ensure that all necessary characteristics for function and safety of the system are given, the user has

to check the suitability of the products described here. In case of doubt, please contact Moog Inc.

62 SERIES

GENERAL TECHNICAL DATA

Operating Pressure

ports P, A and B
port T

up to 3,000 psi
up to 2,000 psi

Temperature Range

Fluid

0°F to 200°F

Ambient

0°F to 200°F

Seal Material

Viton, others on request

Operating Fluid

Compatible with common
hydraulic fluids, other fluids
on request.

Recommended viscosity

60-450 SUS @ 100°F

System Filtration: High pressure filter (without bypass, but with dirt alarm) mounted in the main flow and if possible, directly upstream of the valve.

Class of Cleanliness: The cleanliness of the hydraulic fluid greatly effects the performance (spool positioning, high resolution) and wear (metering edges, pressure gain, leakage) of the servovalve.

Recommended Cleanliness Class

For normal operation

ISO 4406 < 14/11

For longer life

ISO 4406 < 13/10

Filter Rating Recommended

For normal operation

$\beta_{10} \geq 75$ (10 μm absolute)

For longer life

$\beta_5 \geq 75$ (5 μm absolute)

Installation Operations

Any position, fixed or moveable.

Vibration

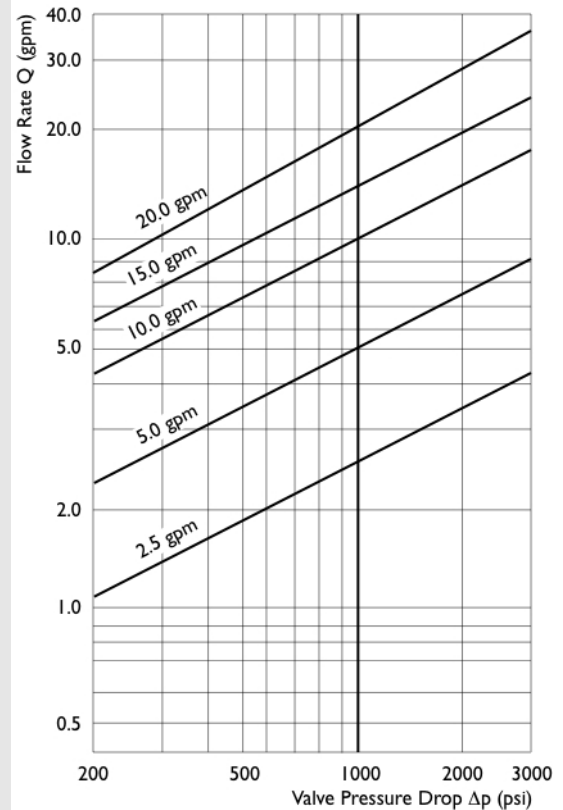
30 g, 3 axes

Weight

2.7 lb. (1.2 kg)

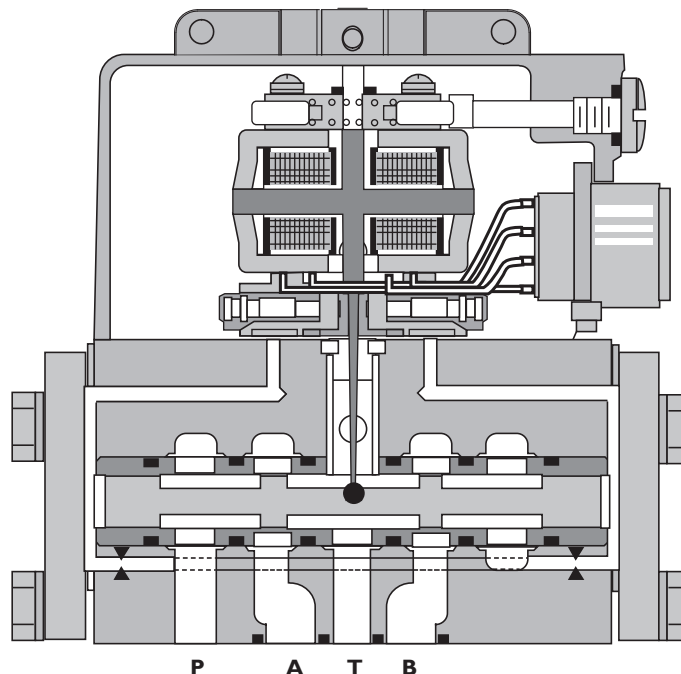
Shipping Plate

Delivered with an oil sealed
shipping plate.



Valve Flow Diagram

Valve flow for maximum valve opening (100% command signal) as a function of the valve pressure drop.



62 SERIES
TECHNICAL DATA

Model ...Type
Mounting Pattern
Valve Body Version

Pilot Stage
Pilot Connection

Rated Flow	(±10%) at $\Delta p_N = 1,000$ psi	[gpm]	2.5	5.0	10.0	15.0	20.0
Response Time*		[ms]	60	60	60	60	60
Threshold*		[%]			< 1%		
Hysteresis*		[%]			< 5%		
Null Shift	at $\Delta T = 100^\circ F$	[%]			< 5%		
Null Leakage Flow*	max.	[gpm]			0.35 to 0.55		

* Measured at 1,000 psi operating pressure

62

ISO 10372 - 04 - 04 - 0 -92

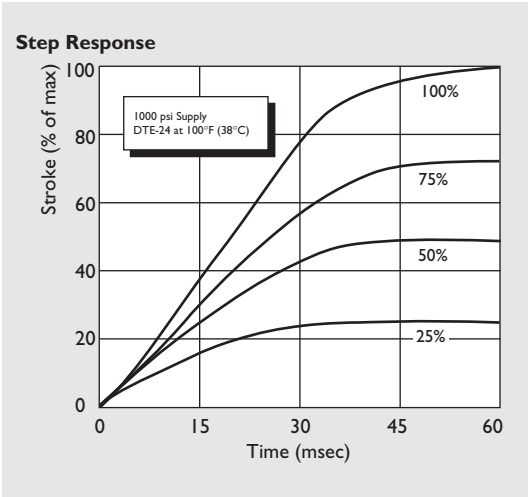
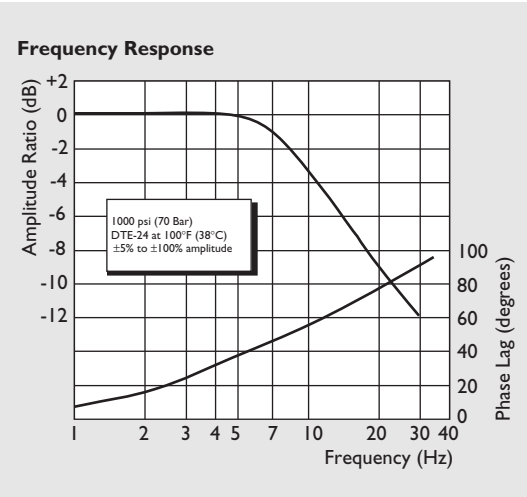
4-way

2-stage with spool bushing design

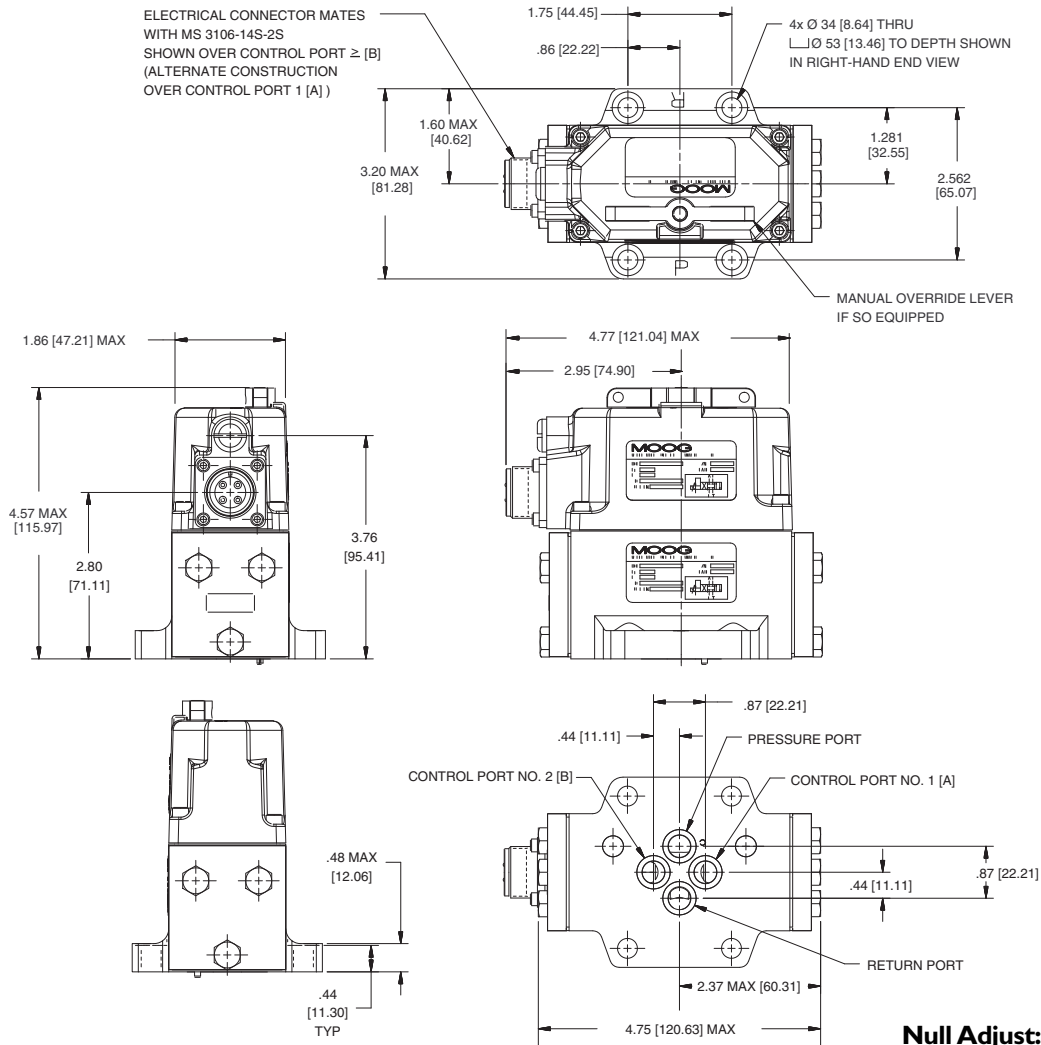
Nozzle/Flapper, High flow

Internal only

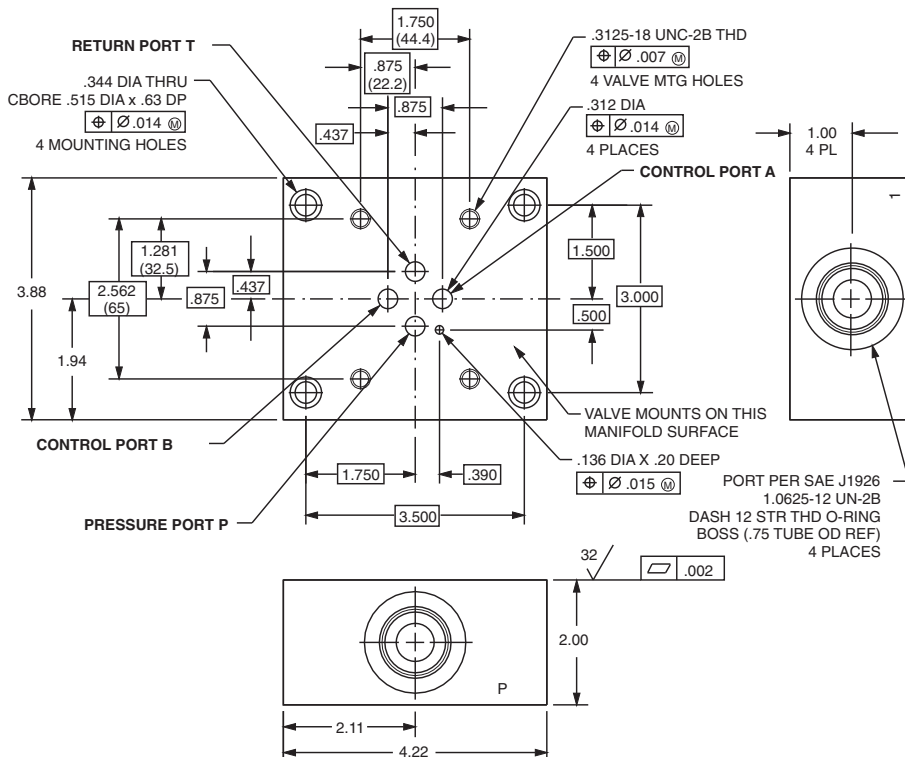
Typical characteristic
curves with ±5% to ±100%
input signal, measured at
1,000 psi operating pressure.



62 SERIES INSTALLATION DRAWINGS



TYPICAL SUBPLATE MANIFOLD



Null Adjust: Flow out of Control Port B will increase with clockwise rotation of null adjust screw (1/8 hex key).

The mounting manifold must conform to ISO 10372-04-04-0-92
Surface to which valve is mounted requires a $\sqrt[3]{\Delta\Delta}$ finish, flat within 0.002 [0.05] TIR.

62 SERIES
ELECTRICAL CONNECTIONS

Rated current and coil resistance
Two different coil designs are available for 62 Series Servovalves. See Table I.

Coil connections
A four-pin electrical connector (that mates with an MS3106R14S-2S) is standard. All four torque motor leads are available at the connector so external connections can be made for series, parallel or differential operation.

Servoamplifier
The servovalve responds to input current, therefore a servoamplifier that has high internal impedance (as obtained with current feedback) should be used. This will reduce the effects of coil inductance and will minimize changes due to coil resistance variations.

ELECTRICAL CONNECTIONS
(Example with typical 62 series coils)

		Parallel	Series	Single
Coil Resistance	[Ω]	14	56	28
Rated Current	[mA]	± 100	± 50	± 100
Electrical Power	[W]	.14	.14	.28
Connections for Valve Opening		A and C (+) B and D (-)	A (+), D (-) B and C connected	A (+), B (-) or C (+), D (-)
P \blacktriangleright B, A \blacktriangleright T				

Note: Before applying electrical signals, the pilot stage has to be pressurized.

TABLE I

Nominal Resistance Per Coil at 77°F (25°C) Ω	Recommended Rated Current—mA		Approximate Coil Inductance*—Henrys		
	Parallel, Differential or Single Coil Operation	Series Coils	Single Coils	Series Coils	Parallel Coils
28	100	50	0.2	0.8	0.2
300	30	15	2	7	2

* Measured at 50 Hz.

62 SERIES

ORDERING INFORMATION

SPARE PARTS AND ACCESSORIES

Model Number		Type Designation											
62													
Optional Feature													
	Series specification												
K	Intrinsically safe*												
Model Designation													
	Assigned at the factory												
Factory Identification (Revision Level)													
Value Version													
S	Standard response												
Rated Flow Q_N[gpm] at $\Delta p_N = 1,000$ psi													
10	2.5												
20	5.0												
40	10.0												
60	15.0												
75	20.0												
XX	Non-Standard Flow												
Maximum Operating Pressure P_p and Body Material													
F	3,000 psi aluminum												
Main Spool Type													
O	4-way / axis cut / linear												
D	4-way / +/-10% overlap / linear												
X	Special												
Optional Accessories													
M	Manual Override												
Signals for 100% Spool Stroke													
Q	± 15 mA Series (± 30 mA parallel)												
R	± 50 mA Series (± 100 mA parallel)												
Y	Special signal (see spec sheet)*												
Valve Connector													
A	Connector C1 (A) – side (RH)												
B	Connector C2 (B) – side (LH)												
Seal Material													
V	Fluorocarbon												
N	NBR (Buna)												
	Others on request												
Pilot Connection													
4	internal												
Spool Position without Electrical Signal													
M	Mid position												
A	A \rightarrow T												
B	B \rightarrow T												
Pilot Stage													
F	Standard dynamics												

Preferred configurations highlighted.
All combinations may not be available.
Options may increase price and delivery.
Technical changes are reserved.

* Optional designs are available with intrinsically safe coils (FM, CSA and ATEX approved),

SPARE PARTS AND ACCESSORIES

O-Rings (included in delivery) for P,T,A and B	FPM 85 Shore ID 0.426 x .070	Moog P/N -42082-022
Mating Connector, waterproof IP 65 (not included in delivery)		-49054F014S002S (MS3106F14S-2S)
Flushing Block		-23718-001K001
Mounting Bolts (not included in delivery) 5/16 - 18 NC x 1.0 long (4 pieces)		C66391-216B
Orifice and Filter Assembly Kit (1 required)		CD10580-001
Filter Replacement Kit		B52555RK206K001

TAKE A CLOSER LOOK

Solutions for motion control are available around the world. For more information, visit our Web site or contact one of the locations below.

Argentina
+54 11 4326 5916
info.argentina@moog.com

Australia
+61 3 9561 6044
info.australia@moog.com

Austria
+43 664 144 65 80
info.austria@moog.com

Brazil
+55 11 5523 8011
info.brazil@moog.com

China
+86 21 5854 1411
info.china@moog.com

Finland
+358 9 2517 2730
info.finland@moog.com

France
+33 1 4560 7000
info.france@moog.com

Germany
+49 7031 6220
info.germany@moog.com

Hong Kong
+852 2 635 3200
info.hongkong@moog.com

India
+91 80 4120 8799
info.india@moog.com

Ireland
+353 21 451 9000
info.ireland@moog.com

Italy
+39 0332 421 111
info.italy@moog.com

Japan
+81 436 55 3767
info.japan@moog.com

Korea
+82 31 764 6711
info.korea@moog.com

Luxembourg
+352 40 46 401
info.luxembourg@moog.com

Netherlands
+31 252 462 000
info.netherlands@moog.com

Norway
+47 224 32927
info.norway@moog.com

Russia
+7 317131811
info.russia@moog.com

Singapore
+65 677 36238
info.singapore@moog.com

South Africa
+27 11 655 7030
info.southafrica@moog.com

Spain
+34 902 133 240
info.spain@moog.com

Sweden
+46 31 680 060
info.sweden@moog.com

Switzerland
+41 71 394 5010
info.switzerland@moog.com

United Kingdom
+44 1564 784 777
info.uk@moog.com

USA
+1 716 652 2000
info.usa@moog.com

www.moog.com/industrial

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62 Series CDL6267 RevK 500-229 0621
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