

**MOOG**

## How to Install AC4598 Flange

Step 1. Remove zip ties on bundles of wires with wire cutters. Unravel wire bundles.

Be very **CAREFUL** when using wire cutters. Do not cut insulation on wires. This can create a short or an open circuit!



Step 2. Identify location for the flange to be installed on rotor side.

3. Align screw holes of bearing seat to screw holes of flange.

4. Install flange with four screws with a screwdriver torqued to 6 in-lbs.