

MOOG

## How to Install AC4598 Flange

Step 1. Remove zip ties on bundles of wires with wire cutters. Unravel wire bundles.



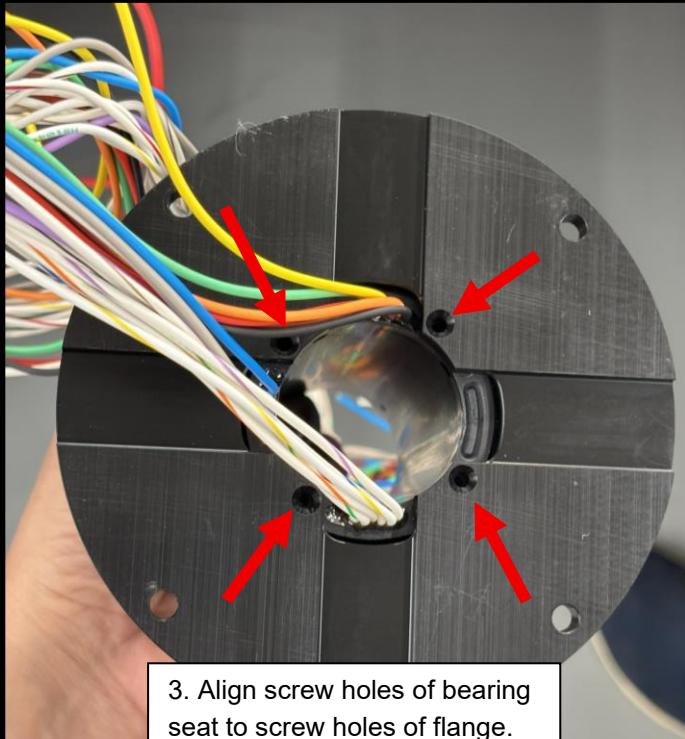
Be very **CAREFUL** when using wire cutters.  
Do not cut insulation on wires. This can  
create a short or an open circuit!



Step 2. Identify location for the  
flange to be installed on rotor side.



3. Align screw holes of bearing  
seat to screw holes of flange.



4. Install flange with four screws with  
a screwdriver torqued to 6 in-lbs.

